



s.7341L

3-way, lever, 4 seats, T-port

Female/Female/Female
1/2" - 2"
ISO 5211

The s.7341L series has a ball seal at every port, and offers a wide variety of possible flow configurations. Positive shut-off can be achieved at any of the exiting ports. By specifying the appropriate ball port configuration, the T-port design allows flow direction to be adjusted for virtually any situation and is ideal for mixing applications. Our s.73 multi-port valves can reduce the number of valves required in piping systems and can significantly lower overall costs by replacing two or three conventional 2-way valves, eliminating excess fittings, saving space and simplifying automation.



QUALITY

- Electronic 100% seal test guaranteed
- No metal-to-metal moving parts
- No maintenance ever required
- Silicone-free lubricant on all seals
- Chrome plated brass ball for longer life
- Each valve is seal tested for maximum safety
- Performs well in any orientation
- Strong configuration

BODY

- Hot forged sand blasted, external nickel plated brass body and cap sealed with Loctite® or equivalent thread sealant
- Integrated ISO 5211 /DIN 3337 mounting flange for universal connection to actuator
- Finest brass according to EN 12165 and EN 12164 specifications
- 3-way T-port design for flow mixing

STEM

- Blowout-proof nickel plated brass stem
- Maintenance-free, double FPM O-rings at the stem for maximum safety

SEALING

- Pure PTFE self-lubricating seats with flexible-lip design
- Four seats design for mixing of various fluids in the system

THREADS

- NPT taper ANSI B.1.20.1 female threads

FLOW

- 100% full port for maximum flow

HANDLE

- Geomet® carbon steel handle with thick PVC dip coating. Handle coating offers both thermal and electrical protection
- Handle removable with valve in service
- **WARNING:** do not exceed reasonable temperature and/or electrical load

WORKING PRESSURE & TEMPERATURE

- 300 PSI (20 bar) non-shock cold working pressure
- -4°F to +302°F (-20°C to +150°C)
- **WARNING:** freezing of the fluid in the installation may severely damage the valve

UPON REQUEST

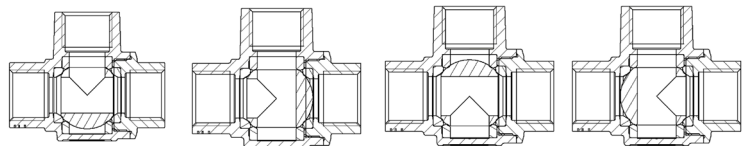
- Custom design
- Stainless steel stem
- Configurations with 4 seats & L-port (s.7241L) or 2 seats & L-port (s.7641L)

APPROVED BY OR IN COMPLIANCE WITH

- RoHS Compliant (EU)
- EAC – Declaration of conformity (Russia, Kazakhstan, Belarus)

NOTE: approvals apply to specific configurations/sizes only.

S.73 3-WAY "T" PORT OPERATING POSITIONS



OPTIONS

- Rack and pinion pneumatic actuator (spring return or double acting)
- S.7341 without handle actuator ready
- Various actuator linkage kit

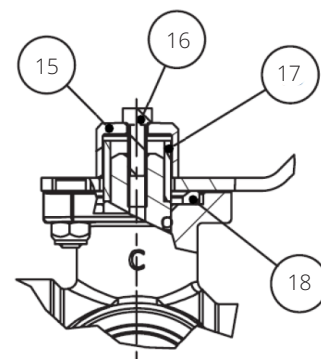
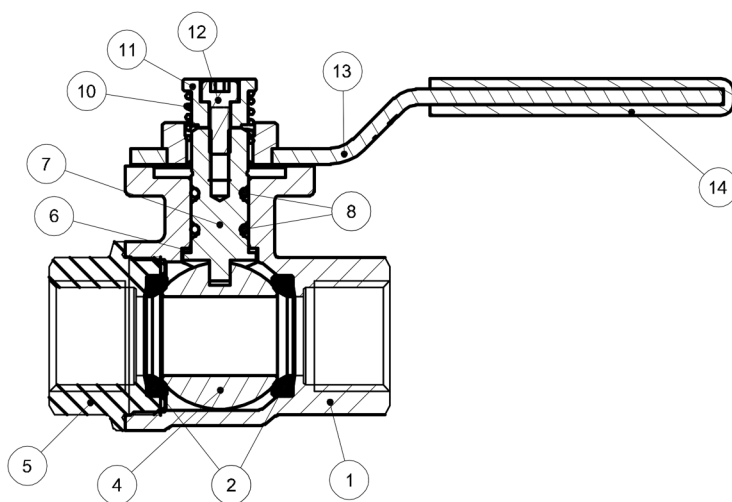


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Each user should perform his own tests to find out the suitability for his particular application. BONOMI INDUSTRIES makes no warranty, express or implied, as to the shape, fit or function of a product for any application. Contact us or consult with your supplier for additional information on the suitability of the BONOMI INDUSTRIES products with your specific field of use.

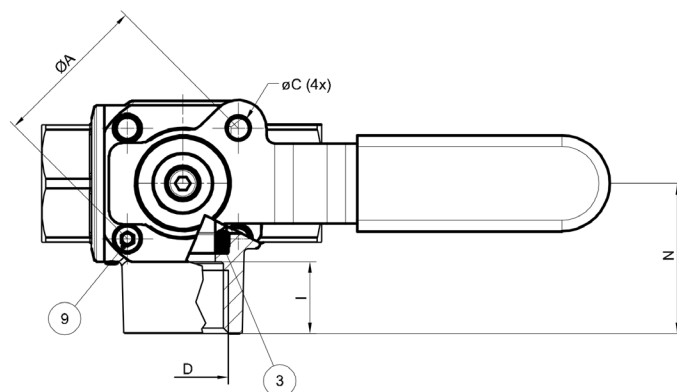
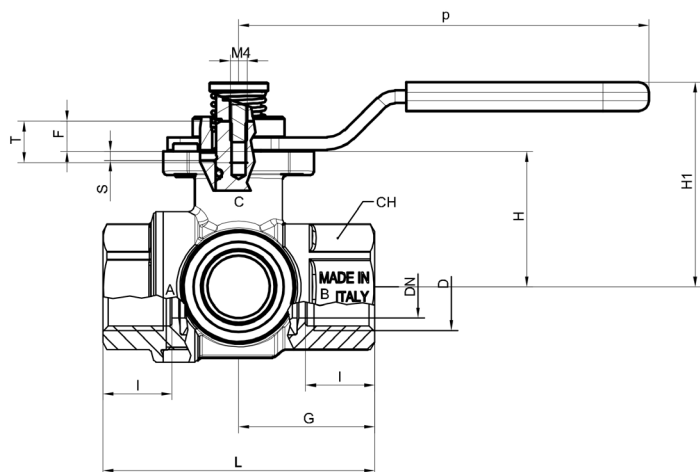


	Part description	Q.ty	Material
1	Sand blasted unplated body	1	CW617N
2	Seat	2	PTFE
3	Seat	2	PTFE
4	Chrome plated ball	1	CW617N
5	Sand blasted unplated end-cap	1	CW617N
6	Washer	1	PTFE carbon filled 25%
7	Nickel plated stem O-ring design	1	CW617N
8	O-Ring	2	FPM
9	Screw handle stop	1	CW617N
10	Spring	1	1.4310 / AISI 302
11	Unplated spring bushing	1	CW617N
12	Stainless steel screw	1	1.4301 / AISI 304
13	Geomet® plated steel handle	1	DD11 (EN10111)
14	Black dipped coating	1	PVC
15	Unplated cap	1	CW614N
16	Stainless steel Hexagonal screw	1	1.4301 / AISI304
17	Square adapter 11-14 (only for 1 1/4" size)	1	Steel
18	Washer	1	PTFE





Code	S73D41L	S73E41L	S73F41L	S73G41L	S73H41L	S73I41L
Size (inch)	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
DN (inch)	0.591	0.787	0.984	1.197	1.496	1.890
I (inch)	0.610	0.709	0.827	0.906	0.965	1.043
L (inch)	2.559	3.110	3.642	4.331	4.961	5.906
G (inch)	1.280	1.555	1.831	2.165	2.480	2.953
H (inch)	1.280	1.555	1.673	2.205	2.460	2.854
N (inch)	1.358	1.654	1.949	2.362	2.717	3.228
ØA (inch)	1.417	1.417	1.417	1.969	1.969	1.969
ØC (inch)	Ø 0.22	Ø 0.22	Ø 0.22	Ø 0.26	Ø 0.26	Ø 0.26
p (inch)	4.055	4.055	4.055	5.709	5.709	5.709
H1 (inch)	1.929	2.210	2.328	3.122	3.366	3.677
S (inch)	0.087	0.087	0.087	0.126	0.126	0.126
T (inch)	0.394	0.394	0.394	0.551	0.551	0.551
F (inch)	0.287	0.327	0.327	0.571	0.571	0.571
CH (inch)	1.063	1.260	1.614	1.969	2.165	2.756
Flange connection DIN ISO 522 DIN 3337	F03	F03	F03	F05	F05	F05
P (ISO 262 Thread)	M4	M4	M4	M5	M5	M5
Cv (GPM) straight pattern	11.2	32.5	50.0	65.8	109.2	186
Cv (GPM) 90° pattern	6.1	13.4	19.5	30.9	50.0	80.0



TORQUE FOR ACTUATOR SIZING N.M

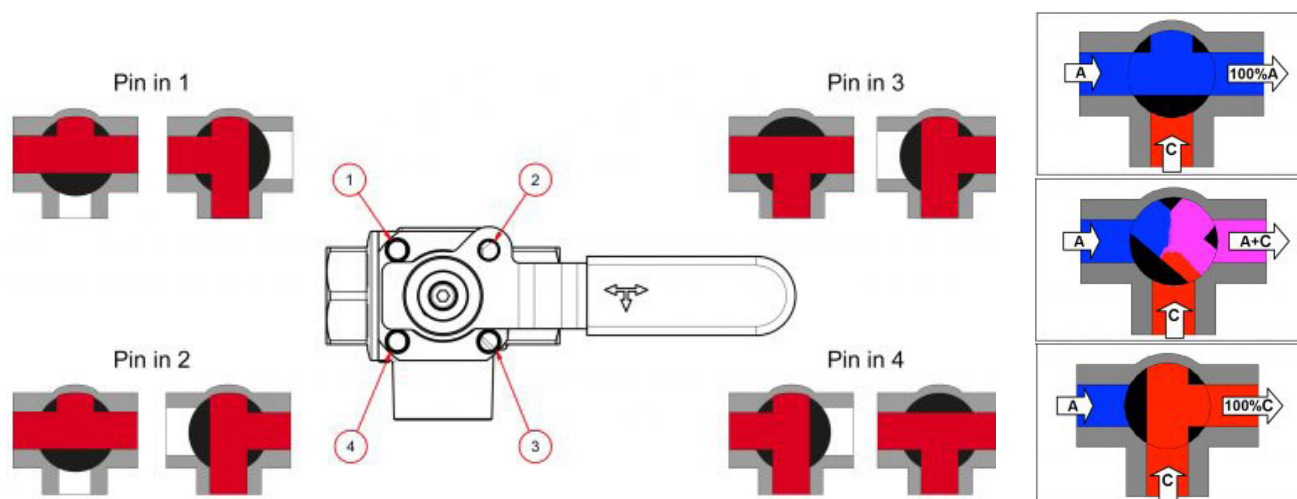
Delta P -->	0÷230 PSI	
Valve size	to open	to close
1/2"	93	93
3/4"	115	115
1"	261	261
1 1/4"	124	124
1 1/2"	204	204
2"	336	336

With the configuration of T-port a stop pin can be fixed in any position of the 4 provided in the flange (1, 2, 3 or 4) and the lever can be rotated freely through 90°, the flow assumes the directions indicated in the diagram; in case of need the lever can be pulled upwards and you can reach any of the four possible positions.

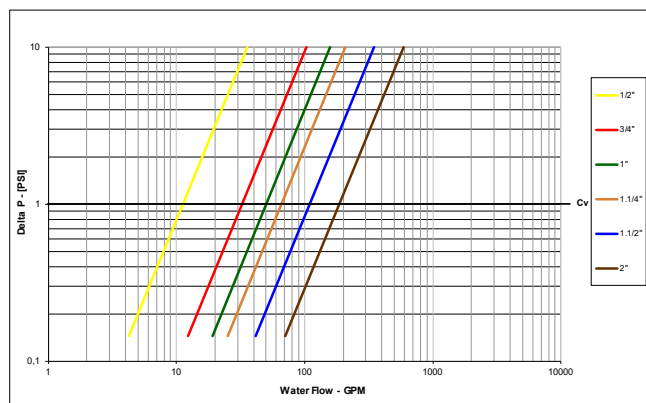
An alternative is to mount 2 pins in 2 holes (e.g. 1 and 2). In this case, the valve does not assume a predetermined position but can be actuated just by pulling the lever towards the top.

The valve allows also to block the lever thanks to the addition of a lock on the lever's protrusion (in the drawing you can see position 2).

The mixing configuration is achieved by placing the pin in position 2. The flows to be mixed enter through A and C and exit through A+C.



PRESSURE DROP CHART (STRAIGHT FLOW PATTERN)



PRESSURE DROP CHART (90° FLOW PATTERN)

